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Chapter 1: System Description

Function and Theory

The Geotech Series I and II Peristaltic Pumps were designed for single and multi-stage pressure or vacuum pumping of liquids for field or laboratory use. Because they operate to a depth of 27 feet at sea level, they are ideally suited for sample removal from shallow wells and all surface water sources. They operate by mechanical peristalsis, so the sample comes in contact only with the tubing. This allows for sample integrity as well as easy cleaning and replacement. With the optional stainless steel tubing weight, tubing can be lowered to a specific depth without curling or floating on the surface of the water. Differences between the two models affect only the number of pump heads which may be used with the Geopump at one time, and the speed or speeds at which the pump heads operate. Therefore, instructions for general operations will be covered only once.

System Components

**SERIES I Peristaltic Pumps** are available in AC only, DC only, or an AC/DC combination. These units have one pumping station which can also be piggy-backed for multi-station pumping. They are variable speed from 60 RPM to 350 RPM.

**SERIES II Peristaltic Pumps** are available in AC only, DC only, or an AC/DC combination. They have two pumping stations which can also be piggy-backed. The first pumping station is rated at 30 RPM to 300 RPM and the second station at 60 RPM to 600 RPM. Each pumping station works in conjunction with the other.
Chapter 2: System Installation

Standard Pump Head Instructions

1. Separate pump halves. Hold the pump head as shown, with the rollers in the 2, 6, and 10 o’clock positions and the rotor shaft facing down.

2. Place the tubing around the rollers.

3. Turn rotor counterclockwise until tubing has completely surrounded the rotor.

4. Tubing is now in place. Position other pump half onto the motor shaft and snap shut. Be careful not to pinch tubing between plastic halves.
Chapter 3: System Operation

The pump kit arrives packed in the hard shelled peristaltic pump carry case with the pump head properly attached to the pump (purchased separately). See section on pump parts.

To put into service:

1. Remove the pump from the case, be sure pump is turned “OFF” (red, open circle)

2. For AC/DC combination units, plug in the appropriate power cord into the outlet in the back of the pump & other end of the power cord into the power source.

3. Insert the tubing into the pump head.

4. Put one end of the tuning into the sample source (well, river, ditch, lagoon, etc.) and the other end into the sample container.

5. Determine the desired direction of flow and turn the direction toggle switch in that direction.

6. Turn the pump “ON” (the black filled circle).

7. When pumping has begun, the speed dial can be adjusted to the fluid pumping speed desired.
Chapter 4: System Maintenance

Peristaltic Pump: Maintenance Tips

The Geotech Peristaltic Pump has a strong reputation for durability and being virtually maintenance free. These simple maintenance steps will assure your pump’s long term reliability:

Pump Tubing:

1. Geotech recommends regular tubing replacement for optimum performance, use of the proper size and type of tubing for the pump head is essential.
2. If you are unsure of tubing type for your application, please call Geotech.
3. Depending on the pump head design, different sizes of tubing may be used.
4. Use of the incorrect tubing size or type, will cause damage to the pump and/or the pump head and void the warranty.

Pump:

1. Keep your Geopump clean and dry. In the event that the Geopump is subjected to significant splashing or immersion, discontinue use and wipe the unit down immediately with a clean dry cloth.
2. To keep your Geopump reliable follow these simple guidelines.
   a. Do not drop your Geopump
   b. Do not immerse your Geopump
   c. Do not subject your Geopump to poor power supplies
   d. Do not subject your Geopump to extreme heat or cold when in use

Power Cords:

1. Always replace any kinked or damaged power cord. Units with hard-wired AC or DC power cords should be sent back to Geotech for proper repair (see pg. 12). However, replacement power cords are available for AD/DC combination units.

Pump Head:

1. Your Geopump pump-head needs to be periodically cleaned with a Phosphate free cleaning detergent and water solution.
Chapter 5: System Troubleshooting

Peristaltic Pump: Troubleshooting

Problem: Unit will not turn on…
Solutions:
1. No power to unit:
   - check power source and compatibility
   - check connections
2. Speed control not set fast enough to overcome tubing resistance:
   - check speed setting; if too low turn it up
3. Check tubing size and type—make sure it is the correct size and type for the pump head
4. Check circuit breaker; if tripped press it in to reset.

Problem: Unit turns on, but not pumping…
Solutions:
1. Verify fluid level in well (max suction lift unit can pump from 27’ below ground at sea level).
2. Water level is below down well tubing intake—Increase tubing length.
3. If using a combination of flexible and rigid tubing check connection, between tubing. A poor connection may cause a vacuum leak. Secure tubing connection.
4. Flexible tubing in pump head compromised or worn out:
   - replace flexible tubing regularly
5. Obstruction in tubing:
   - check for clogs and kinks
   - clear any obstructions
6. Using incorrect tubing type for pump head:
   -tubing may be collapsed.
   -replace with proper tubing type

(Pump head rollers are not moving) 1. Pump head is loose from the pump housing:
   -tighten pump head screws to engage pump head to gear
2. Possible internal damage - call Geotech for consultation.
### Chapter 6: System Specifications

- **Operating range**: 27 feet at sea level
- **Principle of Operation**: Mechanical peristalsis
- **Dimensions**: 3.5 x 8 x 8 inches
- **Power source**: Any external 12 VDC or 12 VAC
- **Power cord**: 12 VDC adapter cord or standard AC power cord.

#### Range of speed:
- **Series I**: 60 to 350 RPM
- **Series II**:
  - First pumping station: 30 to 300 RPM
  - Second pumping station: 60 to 600 RPM

- **Speed control**: Stepless variable speed control
- **Liquid delivery rate**: 1.67 ml per revolution (for size 15 tubing)
- **Pumping options**: Pressure or vacuum (reversible flow)
- **Pump head rotor**: Cold rolled steel

### OPTIONS

- **Models**: Geopump 1, Geopump 2
- **Tubing**: Silicone, Tygon, Viton, C-Flex
- **Pump Heads**: Standard, Easyload, Quickload
Chapter 7: System Schematic

geopump 2

Dimensions:
- Width: 8.07
- Depth: 5.30
- Height: 1.75
- Length: 3.76

Geotech logo and text are present on the image.
# Chapter 8: Replacement Parts List

## Parts List

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Notes</th>
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<tbody>
<tr>
<td>17500035</td>
<td>Adaptor, Cigarette to Clips</td>
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<tr>
<td>57500007</td>
<td>Assy, Power Cord, AC (AC/DC Unit)</td>
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<tr>
<td>57500008</td>
<td>Assy, Power Cord, DC (AC/DC Unit)</td>
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<td>51350001</td>
<td>Assy, Gear Housing, Series I</td>
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<td>51350002</td>
<td>Assy, Gear Housing, Series II</td>
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<td>51350012</td>
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<td>Assy, Motor, PP</td>
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<td>Assy, Diode, PP</td>
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<td>Assy, Rectifier Bridge, PP-Logic</td>
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<tr>
<td>51350011</td>
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<td>Breaker, Thermal, 5amp, Circuit 250V</td>
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<td>Case, Peristaltic Pump with foam</td>
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<td>Switch, Toggle, Dpst, On/Off</td>
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The Warranty

For a period of one (1) year from date of first sale, product is warranted to be free from defects in materials and workmanship. Geotech agrees to repair or replace, at Geotech’s option, the portion proving defective, or at our option to refund the purchase price thereof. Geotech will have no warranty obligation if the product is subjected to abnormal operating conditions, accident, abuse, misuse, unauthorized modification, alteration, repair, or replacement of wear parts. User assumes all other risk, if any, including the risk of injury, loss, or damage, direct or consequential, arising out of the use, misuse, or inability to use this product. User agrees to use, maintain and install product in accordance with recommendations and instructions. User is responsible for transportation charges connected to the repair or replacement of product under this warranty.

Equipment Return Policy

A Return Material Authorization number (RMA #) is required prior to return of any equipment to our facilities, please call our 800 number for appropriate location. An RMA # will be issued upon receipt of your request to return equipment, which should include reasons for the return. Your return shipment to us must have this RMA # clearly marked on the outside of the package. Proof of date of purchase is required for processing of all warranty requests.

This policy applies to both equipment sales and repair orders.

FOR A RETURN MATERIAL AUTHORIZATION, PLEASE CALL OUR SERVICE DEPARTMENT AT 1-800-833-7958 OR 1-800-275-5325.

Model Number: ______________________

Serial Number: ______________________

Date: ______________________

Equipment Decontamination

Prior to return, all equipment must be thoroughly cleaned and decontaminated. Please make note on RMA form, the use of equipment, contaminants equipment was exposed to, and decontamination solutions/methods used.

Geotech reserves the right to refuse any equipment not properly decontaminated. Geotech may also choose to decontaminate equipment for a fee, which will be applied to the repair order invoice.
Geotech Environmental Equipment, Inc
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(303) 320-4764 ● (800) 833-7958 ● FAX (303) 322-7242
e-mail: sales@geotechenv.com website: www.geotechenv.com